



Instructions for use: Plastergel

1. Mince Plastergel and place in gel tank container.
2. Heat up to approximately 93°C (DO NOT BOIL) until Plastergel becomes a smooth liquid.
3. Cool down to 42°C to 46°C stirring continuously to avoid lumps.
4. Soak model in cold water for about 5 minutes. Dry by gently touching with a cloth and place the base of the flask.
5. Fill the flask with Plastergel. Leave to harden for 90 minutes at room temperature.
6. Open flask, remove the model and fill with investment material, plaster or diestone (Metrostone).
7. Depending on the quality of the plaster mix for 30 to 60 seconds and allow to cool down in the duplicating mould for 30 to 40 minutes.
8. Wash Plastergel after use and replace possibly evaporated water.